

APR 26 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-776-011
Job Sheet 175189



Part No: D412-776-011

Job Qty: 1 ea

Part Name: Glareshield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/28/18

Job Tracking No:

Due Date: 5/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08.05-12 new issue DD verified by: LL IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/4/18	5/4/18	0.00	0.00	Start Up Stores/Pkg-1		4/28/2018
110	Packaging	1 pcs	5/4/18	5/4/18	0.00	0.00	Packaging1-5		MAY 17 2018
120	QC	1 pcs	5/4/18	5/4/18	0.00	0.00	QC4		J.R.B. 7/10
125	DC	1 pcs	5/4/18	5/4/18	0.00	0.00	DC		J.R.B. 7/10
130	Packaging	1 pcs	5/4/18	5/4/18	0.00	0.00	Packaging3-2		J.R.B. 7/10
140	QC21-FG	1 Ea	5/4/18	5/4/18	0.00	0.00	QC21		18/5/18

Part Op 125 - Photocopy bluefile & type labels per PPP D412-776-011 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D412-776-011 Location: _____ PPP Rev: 21 MAY 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	6 Ea (6 ea)	90-Start up Operation	5058129
AN3-5A	Bolt	10 Ea (10 ea)	90-Start up Operation	5041106
AN970-3	Washer	4 Ea (4 ea)	90-Start up Operation	5003924
D3690-041	✓ Glareshield Assembly	1 Ea (1 ea)	90-Start up Operation	5070481
D3699-041	✓ Support Assembly	1 Ea (1 ea)	90-Start up Operation	5016541
D3699-042	✓ Support Assembly	1 Ea (1 ea)	90-Start up Operation	5023210
MS20426AD3-3	Rivet	12 Ea (12 ea)	90-Start up Operation	IM135274-50
*MS21042L06	Nut	11 Ea (11 ea)	90-Start up Operation	5019379
*MS21075L08	Anchor Nut	6 Ea (6 ea)	90-Start up Operation	IM135774-1
*MS35206-228	Screw	11 Ea (11 ea)	90-Start up Operation	7120560
*NAS1149D0332J	Washer	12 Ea (12 ea)	90-Start up Operation	5020606
*NAS1149DN616J	Washer	11 Ea (11 ea)	90-Start up Operation	5038768



Container No: S072251



Part: D412-776-011

Job No: 175189

Serial No/Batch: S072251

Revision:

Inspector:

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Date: 05/17/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-3A	6	139	0
	AN3-5A	10	430	0
	AN970-3	4	175	0
	D3690-041	1	0	0
	D3699-041	1	3	0
	D3699-042	1	2	0
	MS20426AD3-3	12	5,522	0
	MS21042L06	11	398	0
	MS21075L08	6	234	0
	MS35206-228	11	218	0
	NAS1149D0332J	12	3,392	0
	NAS1149DN616J	11	136	0

Part Specifications

Specifications could not be found.

Plex 3/28/18 2:23 PM Dart.Gagnon.Michelle

53.5 Weight and Balance

The net weight increase associated with the D412-776-011 Replacement Glareshield Kit is negligible.

53.6 Parts List

Qty -011	Part Number	Description
X	D412-776-011	REPLACEMENT GLARESHIELD KIT
1	D3690-041	GLARESHIELD ASSEMBLY
1	*D3690-1	GLARESHIELD
1	*D3697-041	TUBE ASSEMBLY
1	*D3698-1	SUPPORT ANGLE
6	*AN960JD3	WASHER (or NAS1149DN332J)
35	*MS20470AD3-4	RIVET
2	*MS20426AD3-4	RIVET
1	D3699-041	SUPPORT ASSEMBLY
1	*D3699-1	SUPPORT
1	*MS21059L3	NUTPLATE
2	*MS20426AD3-3	RIVET
1	D3699-042	SUPPORT ASSEMBLY
1	*D3699-2	SUPPORT
1	*MS21059L3	NUTPLATE
2	*MS20426AD3-3	RIVET
6	AN3-3A	BOLT
10	AN3-5A	BOLT
12	AN960JD10L	WASHER (or NAS1149D0332J)
11	AN960JD6L	WASHER (or NAS1149DN616J)
4	AN970-3	WASHER
12	MS20426AD3-3	RIVET
11	MS21042L06	NUT
6	MS21075L08	NUTPLATE
11	MS35206-228	SCREW

(NOTE: PARTS IN BOLD TYPE CONSTITUTE PICK LIST FOR D412-776-011 KIT)

* PART IS INCLUDED WITH ASSEMBLY ABOVE

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Part Number D412-776-011
Description REPLACEMENT GLARESHIELD

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